

Work Order ID 85721

June-14-12 10:50:58 AM

Ship July 3

85721

Page 1

Item ID: D350-607-541GB

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Heli-Utility-Basket

Stop

NS2

Start Date: 14/06/2012 Start Qty: 1.00

1

Cust Item ID:

Required Date: 02/07/2012 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

100

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPPD350-607-541 CHG003

LABE Lonly

CK for ch 12/7/0.

Scotchbrite

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

****Mask label plate to size of D4086 label, use scotchbrite red pad to lightly sand area for label, apply label****

IX

SP
12-7-5.

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

8/7/12/04

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Item ID: D350-607-541GB

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Heli-Utility-Basket

Start Date: 14/06/2012 Start Qty: 1.00

1

Cust Item ID:

Required Date: 02/07/2012 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|

130

Pick Kit

0.00

130

Packaging

Memo

0.00

Packaging

Package as per PPPD350-607-541

*SHIP**6/4/12 (1)*

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

*CX 12/7/16**NMF
12-07-06*

June-14-12 10:51:02 AM

D350-607-541GR

Required Qty: 1.00

Picklist Print

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Work Order ID: 85721

85721

Parent Item: D350-607-541GB

D350-607-541GB

Parent Item Name: Heli-Utility-Basket

Start Date: 14/06/2012

Required Date: 02/07/2012

Start Qty: 1.00

Required Qty: 1.00

D4151-041

Manufactured No

110

Each

3.0000

D4151-041

Basket Fwd Hardpoint Assembly, Lower

**

885793 sp e

Location

Loc Qty

Loc Code

GA

-4

ST103

7

84985

3

D4151-043

Manufactured No

110

Each

1.0000

D4151-043

Basket Fwd Hardpoint Assembly, Upper

**

885794 sp e

Location

Loc Qty

Loc Code

ST103

1

84986

1

D4150-041

Manufactured No

110

Each

1.0000

D4150-041

Attachment Arm Assembly

**

885790 sp e

Location

Loc Qty

Loc Code

ST103

1

84987

1

AN4-13A

Purchased No

110

Each

1,346.000

AN4-13A

Bolt

**

sp 12-7-5. e

Location

Loc Qty

Loc Code

ST357

1346

120187

19

120422

2

120770

25

121652

1000

122063

300

6x

Picklist Print

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Work Order ID: 85721

Parent Item: D350-607-541GB

Parent Item Name: Heli-Utility-Basket

85721

D350-607-541GB

Start Date: 14/06/2012

Required Date: 02/07/2012

Start Qty: 1.00

Required Qty: 1.00

AN4C15

Purchased

No

110

Each

50.0000

**

1

AN4C15

BOLT

Location

Loc Qty

Loc Code

ST358

50

120124

1

121146

49

Purchased

No

110

Each

30.0000

**

1

AN310C4

AN310C4

Nut

Location

Loc Qty

Loc Code

ST344

30

120360

5

121166

3

121444

22

Purchased

No

110

Each

19.0000

**

1

MS17984-C413

MS17984-C413

PIN, QUICK RELEASE

Location

Loc Qty

Loc Code

ST315

3

114340

1

118612

2

ST333

16

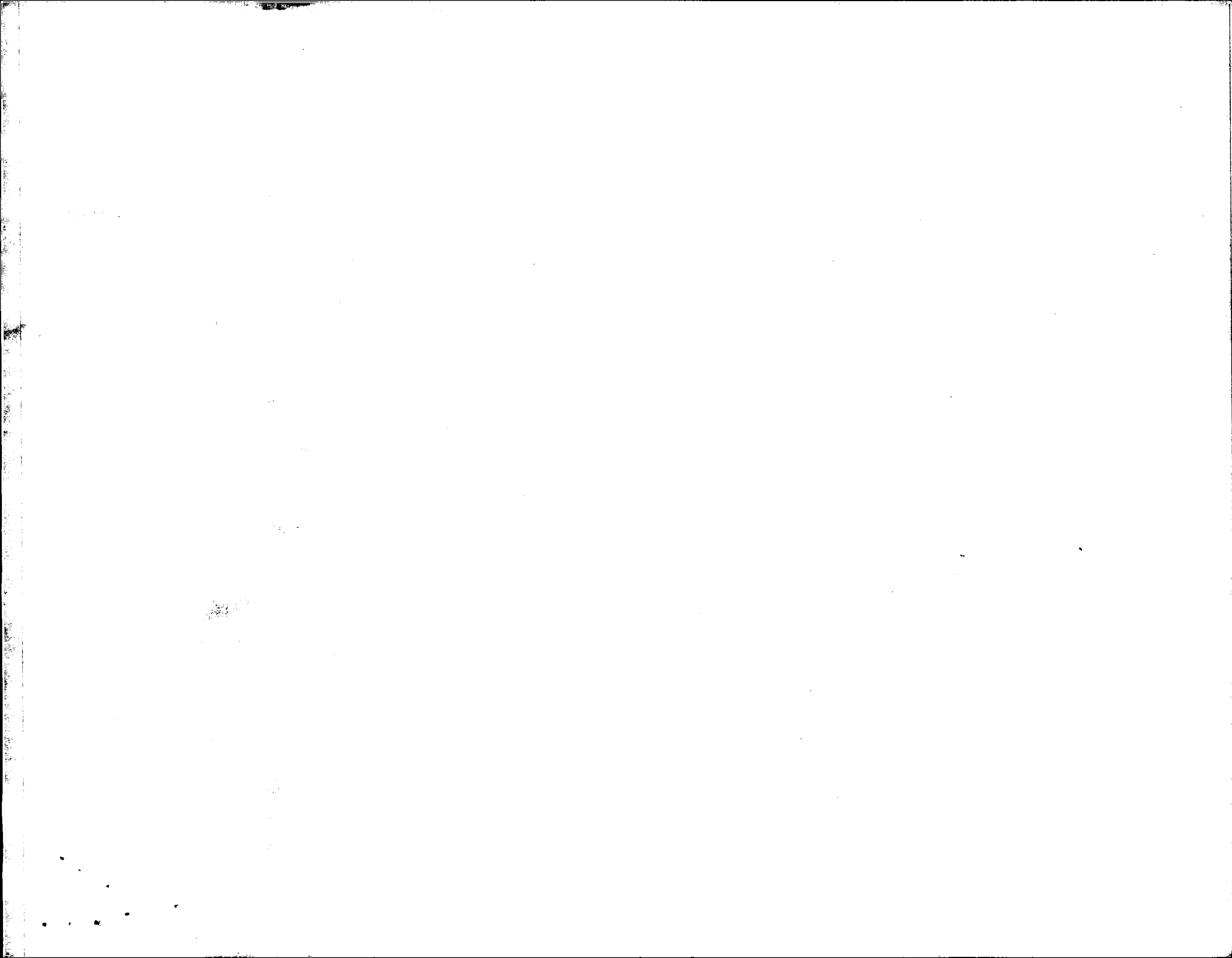
121350

16

June-14-12 10:51:02 AM

Shop Packet Print

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Picklist Print

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Work Order ID: 85721

Parent Item: D350-607-541GB

Parent Item Name: Heli-Utility-Basket

85721

D350-607-541GB

Start Date: 14/06/2012

Required Date: 02/07/2012

Start Qty: 1.00

Required Qty: 1.00

MS21042L4

Purchased

No

110

Each

3,197.000

**

6

MS21042L4

Nut

Location

Loc Qty

Loc Code

ST300

3197

119075

116

121011

232

121444

2549

121652

300

MS24665-151

Purchased

No

110

Each

191.0000

**

1

MS24665-151

Cotter Pin

Location

Loc Qty

Loc Code

ST309

191

17566

191

NAS1515H4L

Purchased

No

110

Each

413.0000

**

2

NAS1515H4L

WASHER

Location

Loc Qty

Loc Code

FG

8

103691

8

ST277

405

118709

12

120390

393

NAS1149F0432P

Purchased

No

110

Each

636.0000

**

12

NAS1149F0432P

Washer

Location

Loc Qty

Loc Code

ST275

636

121350

636

June-14-12 10:51:02 AM

Shop Packet Print

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Picklist Print

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Work Order ID: 85721

85721

Parent Item: D350-607-541GB

D350-607-541GB

Parent Item Name: Heli-Utility-Basket

Start Date: 14/06/2012

Required Date: 02/07/2012

Start Qty: 1.00

Required Qty: 1.00

NAS1149C0463R

Purchased

No

110

Each

828.0000



3

NAS1149C0463R

Washer

**

Handwritten: m121255 sp
12-7-5.

Location

Loc Qty

Loc Code

FP001

1

115358

1

ST297

827

117735

17

119097

810

4.0 WEIGHT AND BALANCE

| Installation | Weight | LATERAL | | LONGITUDINAL | |
|--|--------------------|-----------------------|-----------------------------|------------------|---------------------------|
| | | Arm | Moment | Arm | Moment |
| D350-607-541 (Standard Basket) | 80.7 lb 36.6 kg | ± 49.1 in ± 1.25 m | ± 3962 in-lb ± 45.8 m-kg | 135 in 3.43 m | 10895 in-lb 125.5 m-kg |
| D350-607-543 (Lightweight Basket) | 65.7 lb 29.8 kg | ± 49.1 in ± 1.25 m | ± 3226 in-lb ± 37.3 m-kg | 135 in 3.43 m | 8870 in-lb 102.2 m-kg |
| D350-607-545 (Standard Basket) | 58.7 lb 26.2 kg | ± 49.1 in ± 1.25m | ± 2882 in-lb ± 32.8 m-kg | 135 in 3.43 m | 7925 in-lb 89.9 m-kg |
| D350-607-547 (Lightweight Basket) | 47.7 lb 21.6 kg | ± 49.1 in ± 1.25 m | ± 2342 in-lb ± 27.0 m-kg | 135 in 3.43 m | 6440 in-lb 74.1 m-kg |
| D350-607-511 (Quick Release Basket Mounting Kit) | 7.2 lb 3.3 kg | ± 36.9 in ± 0.94 m | ± 266 in-lb ± 3.1 m-kg | 135 in 3.43 m | 972 in-lb 11.3 m-kg |

5.0 PARTS LIST

| QTY -541 | QTY -543 | QTY -545 | QTY -547 | QTY -511 | QTY -501 | PART NUMBER | DESCRIPTION |
|-------------|-------------|-------------|-------------|-------------|-------------|---------------|-----------------------------------|
| X | | | | | | D350-607-541 | HELI-UTILITY-BASKET |
| | X | | | | | D350-607-543 | HELI-UTILITY-BASKET |
| | | X | | | | D350-607-545 | HELI-UTILITY-BASKET |
| | | | X | | | D350-607-547 | HELI-UTILITY-BASKET |
| / 1 | / 1 | / 1 | 1 | X | | D350-607-511 | QUICK RELEASE BASKET MOUNTING KIT |
| | | | | | X | D350-607-501 | CONVERSION KIT |
| / 1 | / 1 | / 1 | / 1 | | 1 | D2690-6 | LANYARD |
| | | | | 4 | 4 | D3910-3 | X-TUBE LUG |
| / 1 | 1 | / 1 | / 1 | | 1 | D3912-041 | EYEBOLT RECEIVER ASSY |
| | | | | 8 | 8 | D3984-030 | RUBBER EXTRUSION, X-TUBE |
| / 1 | | | | | | D4030-041 | LONG BASKET ASSY |
| | 1 | | | | | D4030-043 | LONG BASKET ASSY, LIGHTWEIGHT |
| | | 1 | | | | D4032-041 | SHORT BASKET ASSY |
| | | | 1 | | | D4032-043 | SHORT BASKET ASSY, LIGHTWEIGHT |
| / 1 | / 1 | / 1 | 1 | | 1 | D4085-3 | PLACARD-INSTRUCTIONS |
| 1 | | | | | 1 | D4086-200 | PLACARD, MAX LOAD |
| | 1 | | | | 1 | D4086-215 | PLACARD, MAX LOAD |
| | | 1 | | | 1 | D4086-220 | PLACARD, MAX LOAD |
| | | | 1 | | 1 | D4086-232 | PLACARD, MAX LOAD |
| | | | | 1 | 1 | D4148-041 | FWD X-TUBE LUG ASSY |
| | | | | 1 | 1 | D4149-041 | AFT X-TUBE LUG ASSY |
| / 1 | 1 | 1 | 1 | | 1 | D4150-041 | ATTACHMENT ARM ASSY |
| / 1 | 1 | 1 | 1 | | 1 | D4151-041 | BASKET FWD HARDPOINT ASSY (LOWER) |
| / 1 | 1 | 1 | 1 | | 1 | D4151-043 | BASKET FWD HARDPOINT ASSY (UPPER) |
| / 6 | / 6 | / 6 | / 6 | | 6 | AN4-13A | BOLT |
| | | | | 16 | 16 | AN4-14A | BOLT |
| / 1 | 1 | / 1 | / 1 | | 1 | AN4C15 | BOLT |
| / 1 | 1 | 1 | 1 | | 1 | AN310C4 | CASTELLATED NUT |
| / 1 | / 1 | / 1 | 1 | | 1 | MS17984-C413 | QUICK RELEASE PIN |
| / 6 | 6 | 6 | 6 | 16 | 22 | MS21042L4 | NUT (OR MS21042-4) |
| / 1 | 1 | 1 | 1 | | 1 | MS24665-151 | COITER PIN |
| / 2 | 2 | 2 | 2 | | 2 | NAS1515H4L | WASHER |
| / 12 | 12 | 12 | 12 | 32 | 44 | NAS1149F0432P | WASHER |
| / 3 | 3 | 3 | 3 | | 3 | NAS1149C0463R | WASHER |

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